## Energy 5 Sp.z o.o.

ul. Ziejkowa 5, 09-500 Gostynin

tel: +48 (24) 362 08 48 fax: +48 (24) 362 08 49 biuro@energy5.pl

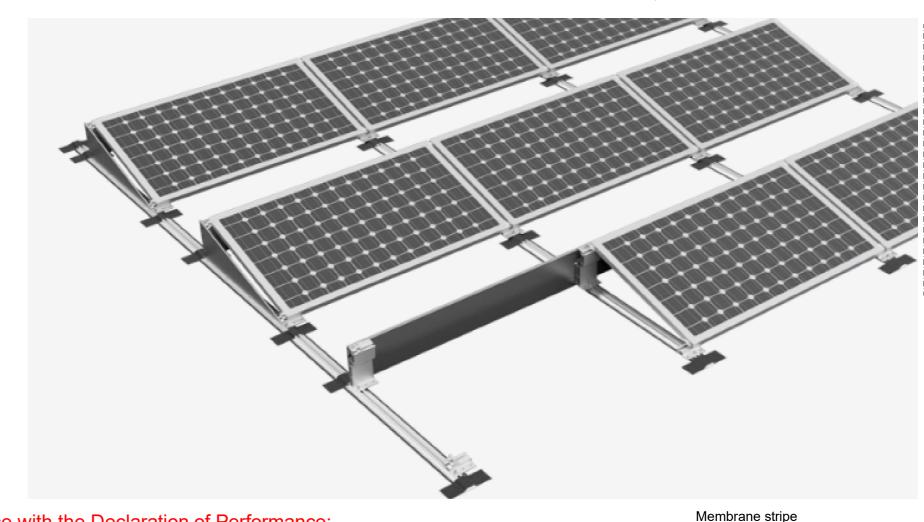
# FLAT ROOF AERO S MOUNTING SYSTEM - GLUED



## Non-invasive AERO S system - glued / welded

#### Technical specification

System material	aluminium, Magnelis or stainless steel
Roof type	flat roof
The angle of inclination	10°, 15°
Module orientation	horizontal
Assembly system	on the short side
Mounting method	Glueing or welding - locations of the membrane stripes are selected individually
Roof load	~14 kg/m <sup>2</sup>
with modules	(load may vary depending on the size of modules)



Roof membrane

### NOTE:

- The welding connection of the membrane must be made in accordance with the Declaration of Performance;
- Geotextile if necessary, glue according to the membrane manufacturer's installation instructions;
- Membrane stripes must be compatible with the roofing membrane;
- The welded stripes must be located directly in front of and behind the profile as seen from the side;
- If the overlap with mechanical connectors is more than 50 cm from the first row of photovoltaic panels, additional mechanical fastening should be performed, e.g. using telescopic connectors, and then secured with a membrane.
- Before welding the membrane, a test weld should be performed,



Low trapezoidal rail

Glueing spots

EPDM + butyl