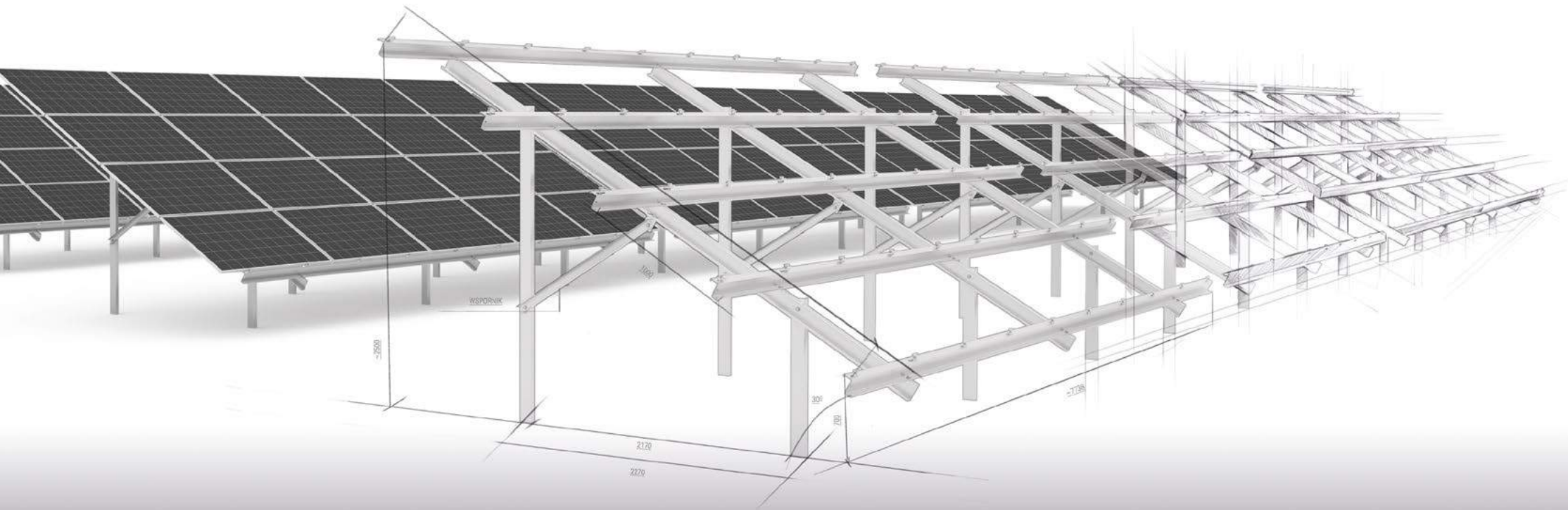


FIXING SYSTEMS



FOR PHOTOVOLTAIC MODULES



FREESTANDING SYSTEMS



ROOF SYSTEMS



**AUTOBOX
SYSTEMS**



FAÇADE
SYSTEMS

NEW

PHOTOVOLTAIC TRACKER

A single-axle system following the sun, designated for large area farms!

The energy yield increased by ca. 30%!



About the company



► Experience and knowledge

We have come a long way since establishing of Energy5. We were a small local company, and have become an international manufacturer and supplier of fixing systems for photovoltaic modules. Our team consists of **experienced engineers, operators** and **specialists**, representing many different professional specialisations.

► Extensive range

Our range include complete **freestanding and roof systems, freestanding systems for parking places (AUTOBOX), and façade systems**. For our customers, we ensure comprehensive designing of photovoltaic systems and an extensive range of consulting and technical services. We cover all stages of the investment process, and you can count on cooperation with our experts having professional knowledge.

► Individual approach

We set new trends, and continuously seek new and impressive solutions, so we can deliver to the market the safest fixing systems for photovoltaic modules. **We also execute special structures, dedicated to a specific project**. We are distinguish by developing each system individually, with a support of well-qualified engineers, so each design is optimised in terms of a layout of modules.

► Tested solutions

The advantages of our products are their quality and safety, confirmed by a document of the National Technical Assessment issued, for the first time in Poland, by the Building Research Institute. We create ready to use fixing systems for photovoltaic modules, testing all connecting elements. The conducted tests confirm the declared level of performance characteristics.



individual
designs of structures



an extensive range
of consulting and technical
services



product certified
by the Building Research Institute



systems resistant
to corrosion with the metallic coat
Magnelis®



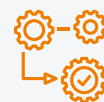
Modern MACHINE POOL



We have our own machine pool equipped with six independent production lines from leading manufactures.



Using our machines, we manufacture all construction designs, consisting of the fixing systems for photovoltaic modules.



With the fully automated machine pool we can optimise production and increase flexibility in taking new challenges.



The extensive experience of our engineers and the use of innovative technologies translates into execution of many unconventional projects that are not found anywhere in the market.



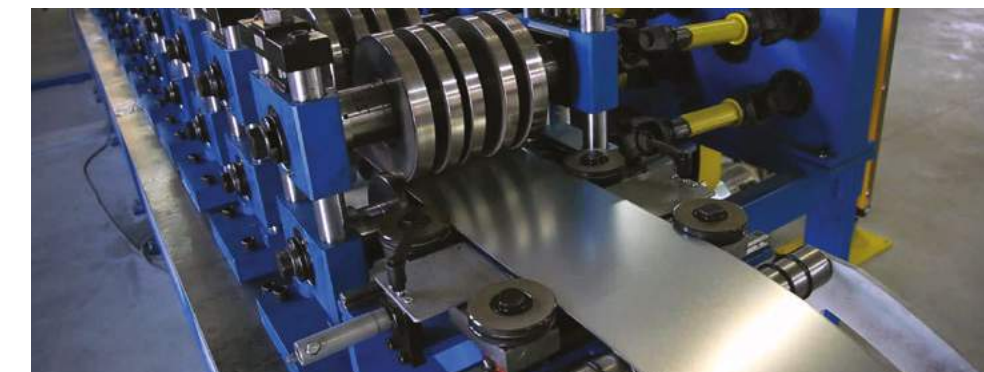
► Comprehensive studies

To ensure the required safety in use, **we create ready to use fixing systems for photovoltaic modules**, testing all connecting elements in the set. The conducted tests confirm the declared level of performance characteristics, required by law for construction products of this type.

► The highest standard

With our **experience, innovative technology** and **cooperation with leading research and scientific centres**, our products meet the highest standards, while they maintain certificates, standards and approvals required by the Polish law.

The production process is monitored by the Plant Production Control, certified by the Building Research Institute.





Tests AND CERTIFICATES

► Energy5 systems hold the National Technical Assessment issued by the Building Research Institute.

► The Energy5 systems hold the National Technical Assessment for the Plant Control System, issued by the Building Research Institute.

The documents listed above authorise us to putting the products into the market and be used in the building industry in the national market and mark it with a construction mark B.



► The Energy5 systems were the first systems in Poland to receive the National Technical Assessment.



► The Energy5 systems hold certificates of conformity of the Plant Production Control according to EN 1090-1, EN 1090-2 for steel structures, and EN 1090-3 for aluminium structures.



► A certificate authorising the use of Energy5 products behind our easter border.



Tests AND CERTIFICATES



▶ Loading tests of PV panels with their supporting structure

The technical parameters of our structures are confirmed by the TYPE tests conducted at the Building Research Institute, concerning:

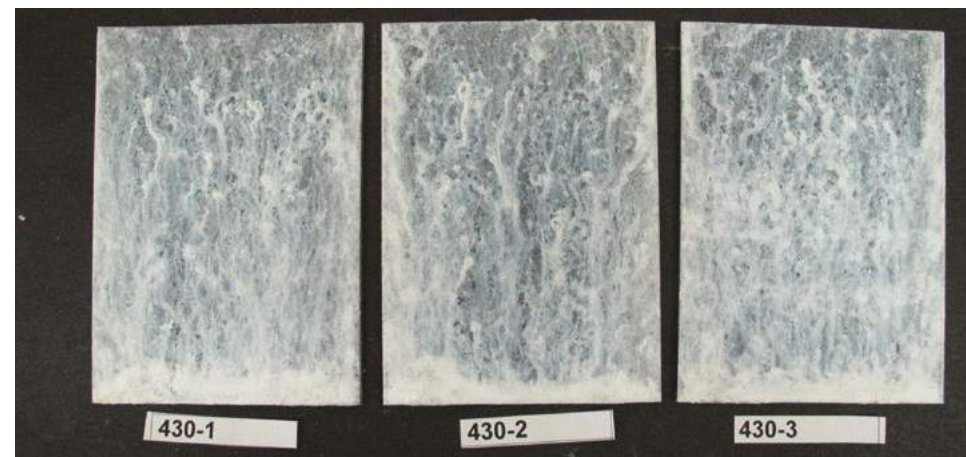
- Product classification in terms of their shape and dimensions, for conformance with PN-EN 755-9:2010.
- Classification of aluminium profiles according to their durability, in accordance with PN-EN 1999-1-1:2011 (in this respect they are included in class B - without protective coating, and this means that they can be used in environments of a corrosion class C1, C2 and C3 in accordance with PN-EN ISO 12944-2:2001).
- Connections strength.
- PV panels loading, including their supporting structure.
- System strength on a flat roof in a wind tunnel.
- System susceptibility to corrosion in salt and sulphur chambers.
- Strength of glued Aero S and Aero EW systems for covering with a membrane.



▶ Connections strength tests



▶ Strength tests for flat roof systems in a wind tunnel



▶ Corrosion tests of the systems in salt and sulphur chambers

Tests AND CERTIFICATES



▶ Comparative tests of energy yield for the tracker vs. fixed structures



▶ Fire resistance tests of the BIPV façade system



Freestanding SYSTEMS



▶ What the freestanding systems are?

The freestanding systems are overground structures, enabling installation of over a dozen PV modules in household installations, up to hundreds of thousands modules at huge photovoltaic power plants, generating impressive amounts of energy.

▶ Individual approach

The systems proposed by us are selected individually, taking into account the **shape of a terrain, geotechnical conditions, and wind and snow zones in a specific location**. We manufacture structures for modules with an aluminium frame, as well as for glass-glass or bifacial modules. We provide a support of well-qualified specialists from a design to a final installation.



a guarantee for the systems
for up to 25 years



**different table
inclines**



**vertical or horizontal
layout of the modules**



structures adopted to
glass-glass and bifacial modules

▶ Extensive range

We offer pile driving services, including **pull out tests for structural piles**, required for a correct installation of the structure.

▶ Safety guarantee

We make all efforts possible to ensure that systems designed by us not only **reduce monthly electricity bills, but are also safe**. We perform tests of all connecting elements in the system, guaranteeing **the long-term reliability and smooth operation**.

▶ Resistance to corrosion

To ensure correct protection against corrosion, the overground Energy5 systems are made of black steel, S320, coated with the metallic coat Magnelis®. The coating is characterised by its significantly **higher resistance to corrosion**, when compared to galvanised products. This innovative coating guarantees a long-term protection against corrosion in aggressive environmental conditions, up to the corrosion class C5, and this translates into the increased life of the photovoltaic systems.



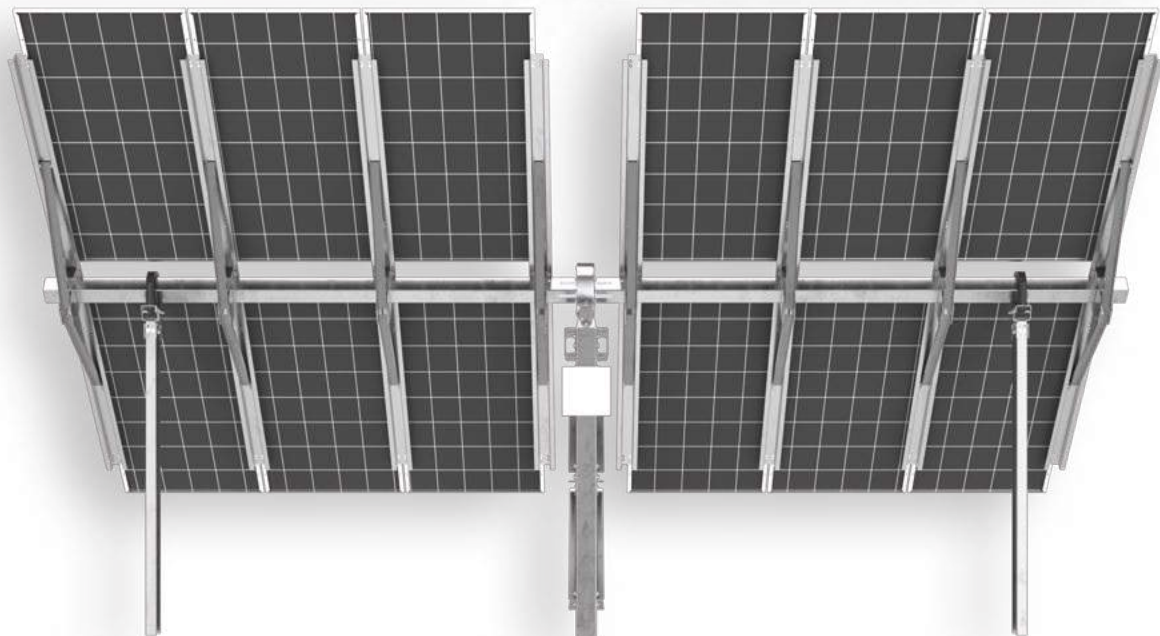


Freestanding
SYSTEMS

PHOTOVOLTAIC TRACKER
NEW

DRIVEN IN - WITH ONE SUPPORT

- ▶ A photovoltaic tracker is a system following the sun that eliminates shading of modules on their bottom side and is dedicated to large area farms.
- ▶ A single-axis system enables **the system movement along the east-west axis**, so photovoltaic panels are set perpendicularly to the sun rays direction.
- ▶ The main advantage of this system is the increased efficiency of obtaining solar energy, as **yields are higher by ca. 30% on average**, versus fixed freestanding structures.
- ▶ **The system is equipped with a central unit, controlling the tracker function, and a weather station**, measuring the wind strength and direction, and a degree of cloudiness. When critical values are exceeded, the system forces automatic setting of panels in a preferred safe position or, when the sky is overcast, it sets modules in the position that is most optimal for energy yields.



Freestanding
SYSTEMS



- ▶ **A local control room is equipped with an operator panel**, so the entire farm can be controlled from one location, e.g., during maintenance works, increasing the safety of operation. A controller analyses parameters of individual trackers on a regular basis, and informs about any errors. With this system, the farm ground coverage ratio (GCR) can be increased, and modules can be installed even in difficult terrain. The system is connected to an internal security network, so **the farm can be monitored 24 / 7 / 365**.
- ▶ The Energy5 photovoltaic tracker **is also equipped with precipitation sensors** that can be used to measure the thickness of the snow layer. When heavy snowfall is detected, trackers go into **the automatic snow removal mode** - rotating the structures alternately.



TECHNICAL SPECIFICATION		
Material	black steel S320-S450 with the Magnelis® coating or galvanised steel	
Layout	vertical	
Scope of works (swing angle)	+/- 60°	
Fixing method	driven in	
Guarantee	up to 25 years guarantee for perforation	
Adapted to bifacial modules	yes	
System components/functions	<ul style="list-style-type: none">• sun tracking algorithm• backtracking• weather station• station monitoring cloudiness• maintenance mode	<ul style="list-style-type: none">• sensors monitoring snow removal• control cabinet: a server and an operator panel• emergency power system• application monitoring 24/7

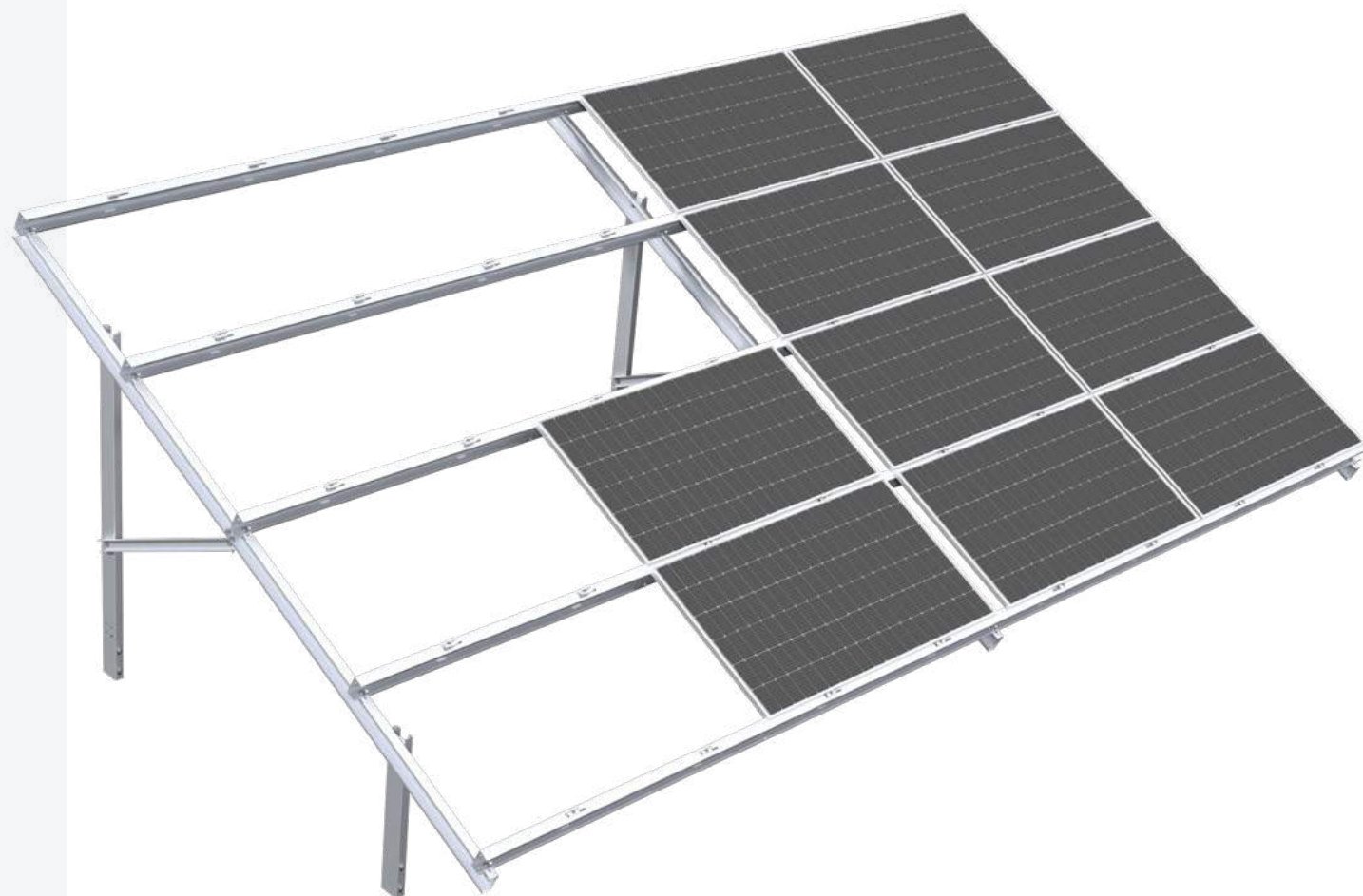


Freestanding SYSTEMS

TABLES DRIVEN IN OR FIXED
MECHANICALLY

BIFACIAL - WITH TWO SUPPORTS

▶ **The bifacial system** is characterised by a reduced shadowing of modules by structural elements. The structure profiles are spaced in such way that they enable a maximum exposure of the bottom side of the bifacial modules to reflected and scattered light.

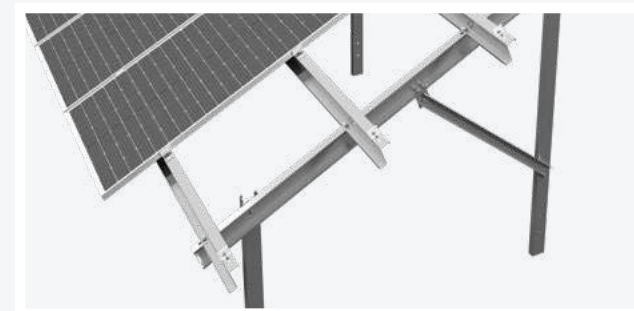


Freestanding SYSTEMS

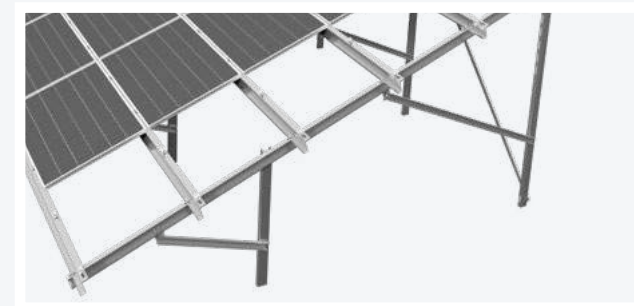


DRIVEN IN - WITH TWO SUPPORTS

▶ Vertical arrangement of two modules.



▶ Horizontal arrangement of six modules.

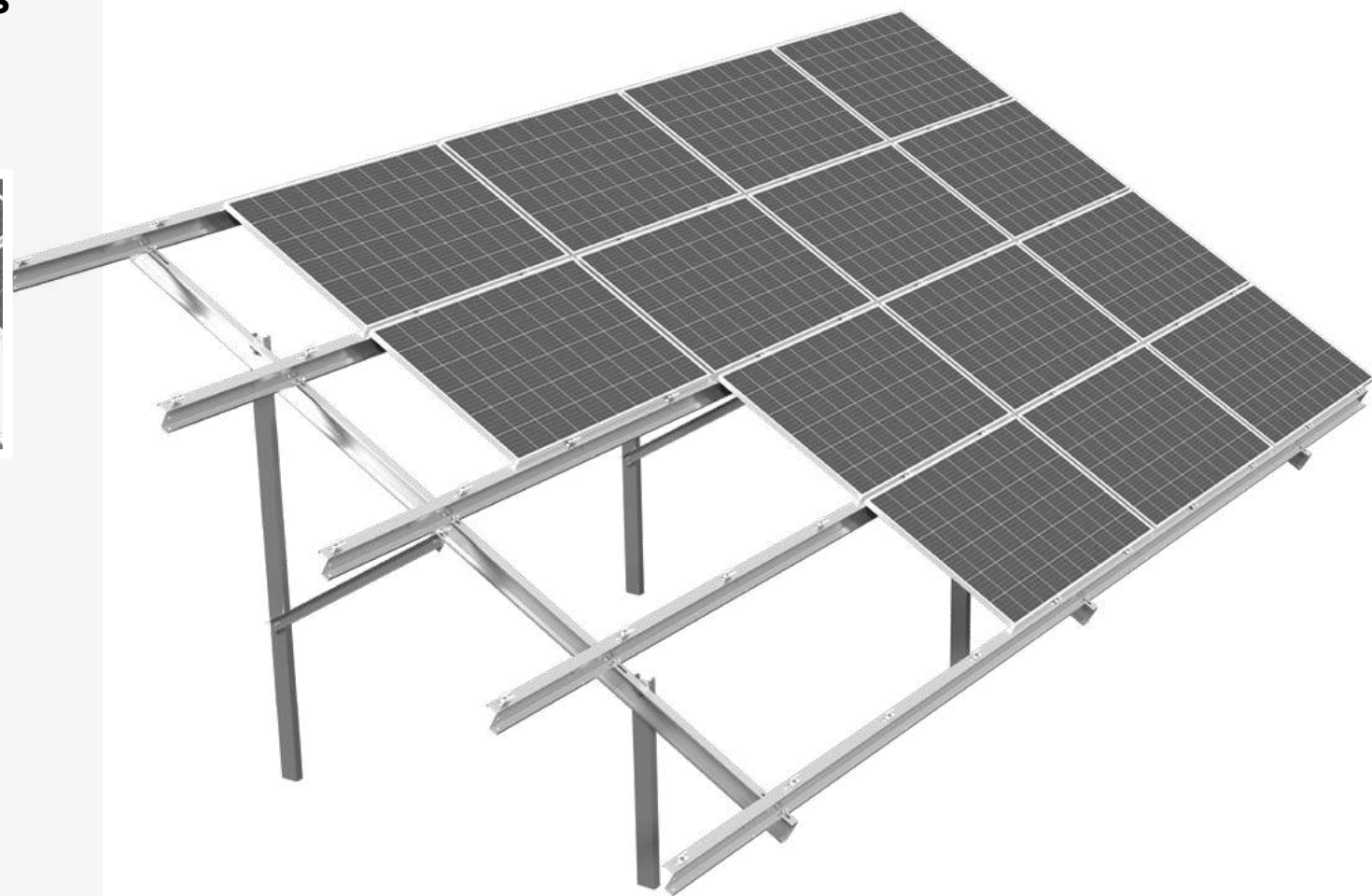




Freestanding SYSTEMS

DRIVEN IN – WITH TWO SUPPORTS

▶ Horizontal arrangement of four modules.



Freestanding SYSTEMS

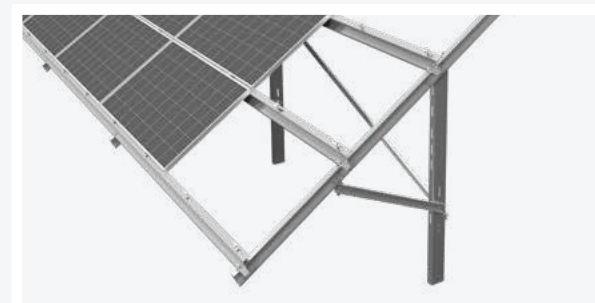


DRIVEN IN - WITH ONE SUPPORT

▶ Vertical arrangement of two modules.



▶ Horizontal arrangement of three modules.

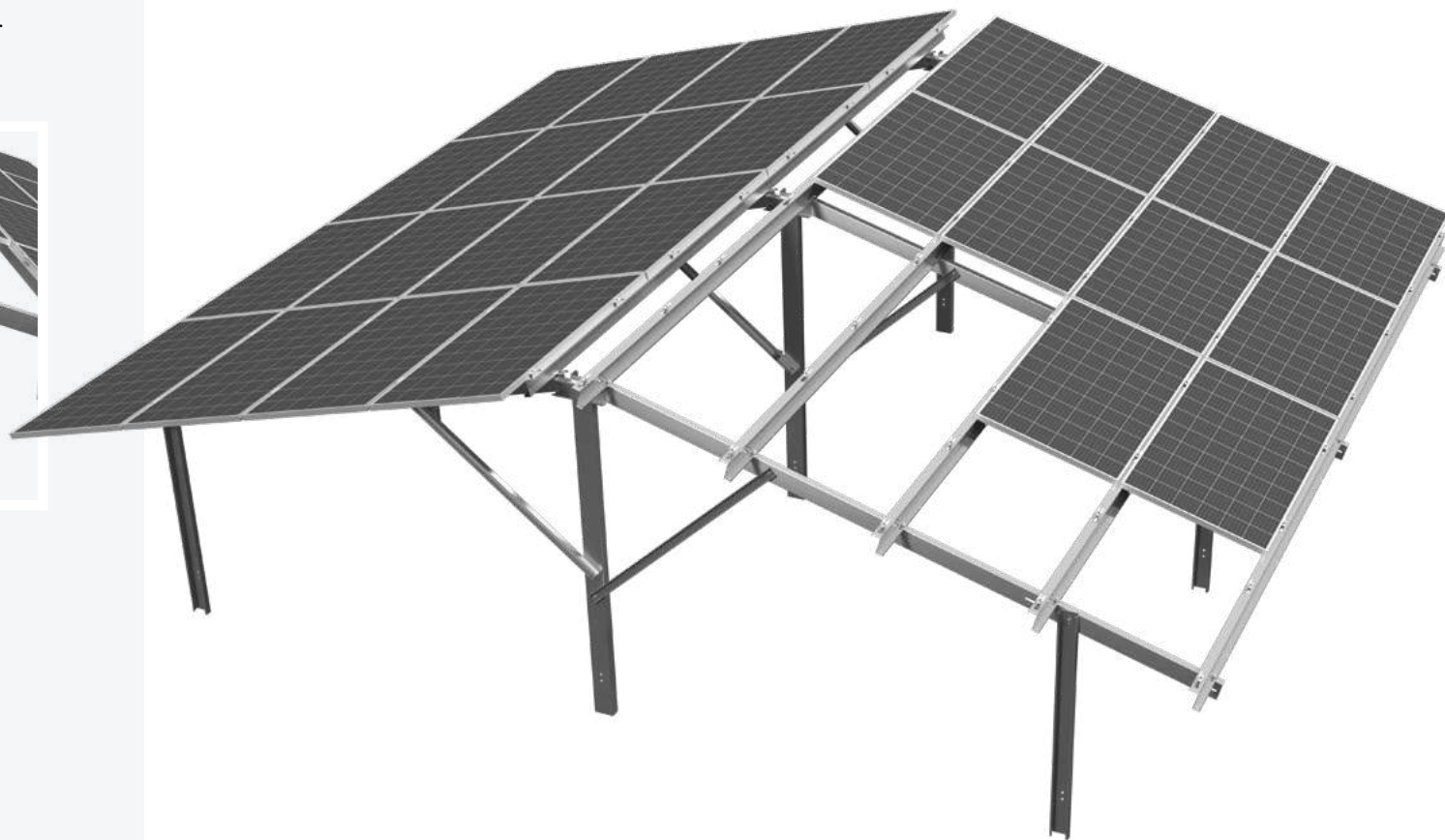
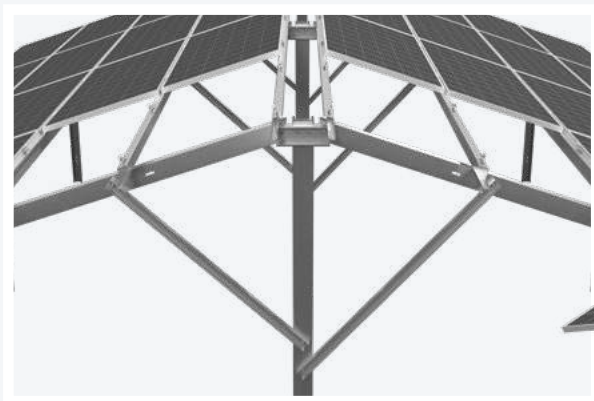




Freestanding SYSTEMS

DRIVEN IN - WITH THREE SUPPORTS **EAST / WEST**

- ▶ Horizontal arrangement of four modules.



Freestanding SYSTEMS



MECHANICALLY FIXED - WITH TWO SUPPORTS

- ▶ Horizontal arrangement of four modules.
- ▶ Option for a different configuration of the modules.





Roof SYSTEMS



FOR FLAT ROOF



FOR PITCHED ROOF

► What are the roof systems?

Roof systems are solutions in which a **roof is used as a surface for fixing of photovoltaic modules**. The installation method is selected according to the **roof structure** and **decking**.

When selecting the roof fixing system, the following aspects are particularly important:

- roof load bearing capacity, i.e., its acceptable load,
- roof tightness, being a precondition for the use of an invasive system.

► Extensive range

The systems offered for flat roofs (the incline of up to 5°) include Ekierki Eco, with a ballast or fixed mechanically, as well as ballast aerodynamic systems Aero S and Aero EW.

We also offer systems for pitched roofs (the incline exceeding 5°), selected individually for each type of roof decking. With a small number of elements, the roof systems are quick and easy to assembly.

► Resistance to corrosion

Roof structures are made of **high quality aluminium profiles**, with all connecting elements manufactured of **stainless steel**. This type of connection is the best solution for structures exposed to adverse weather conditions, ensuring an **excellent resistance to corrosion**.



a 10-year guarantee
for the systems



vertical or horizontal
layout of the modules



structures adapted to
glass-glass modules

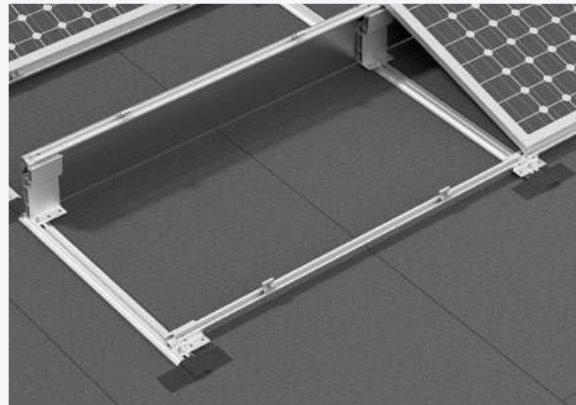




Systems
FOR FLAT ROOFS

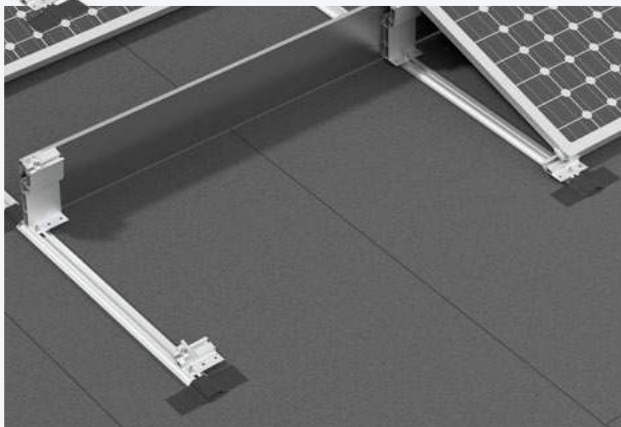
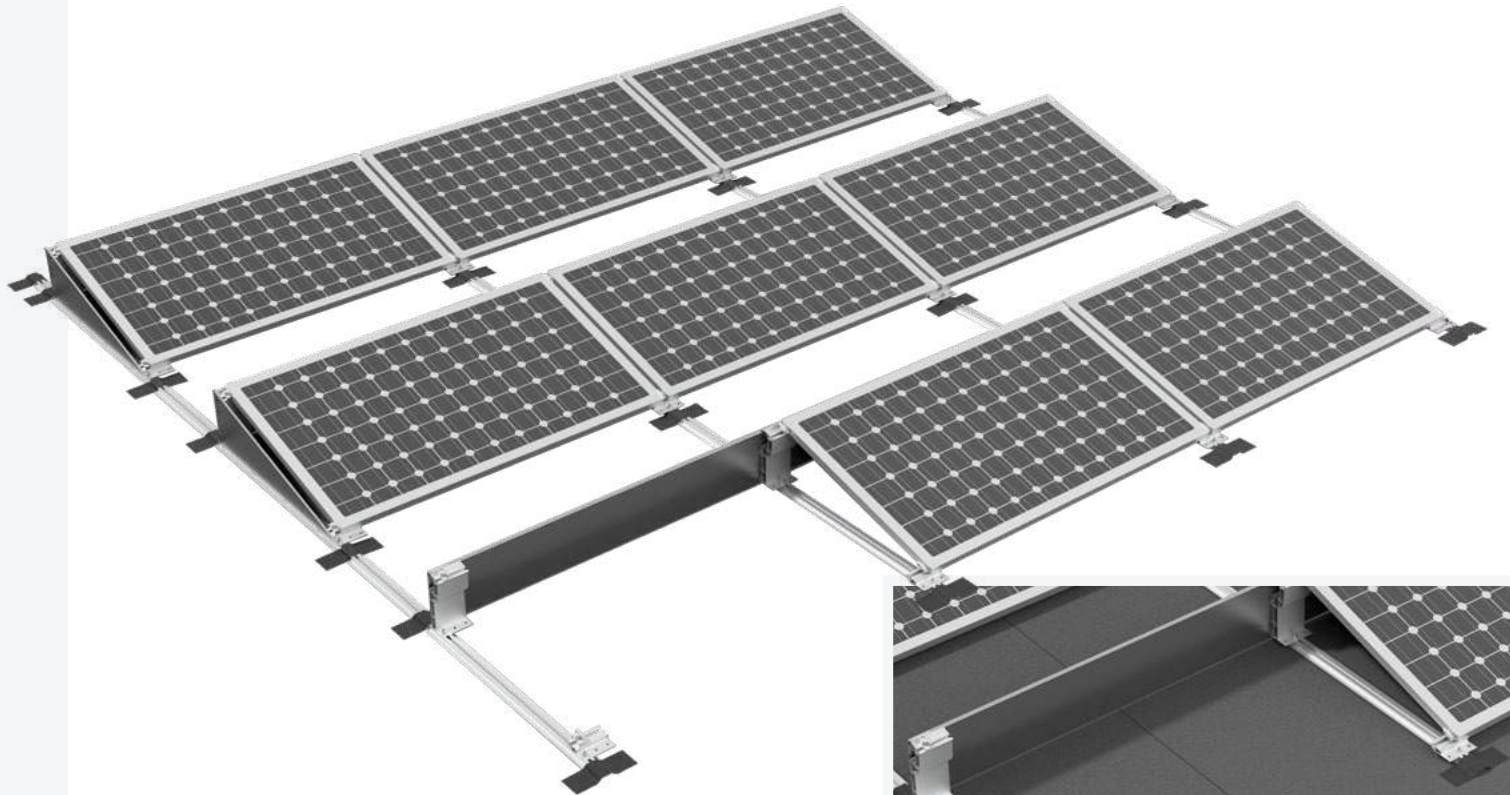
AERO S - GLUED* SOUTH

► The Aero S system glued to membrane/tar paper is based on glueing of fixing components from the same material as the roof decking. This way, a stable structure can be formed without unnecessary loading of the roof. The installation does not interfere with the roof decking.

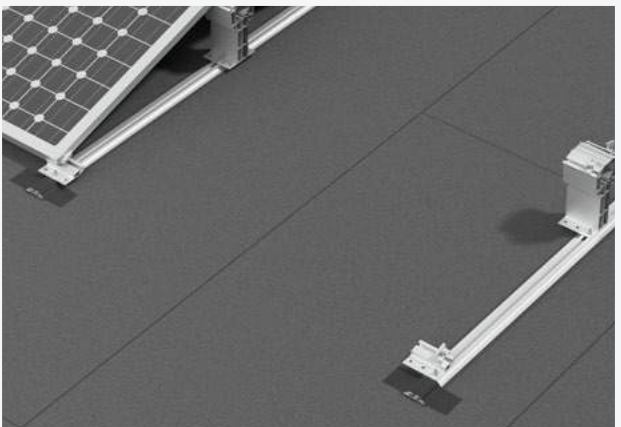


**INSTALLATION ALONG
A LONG SIDE**

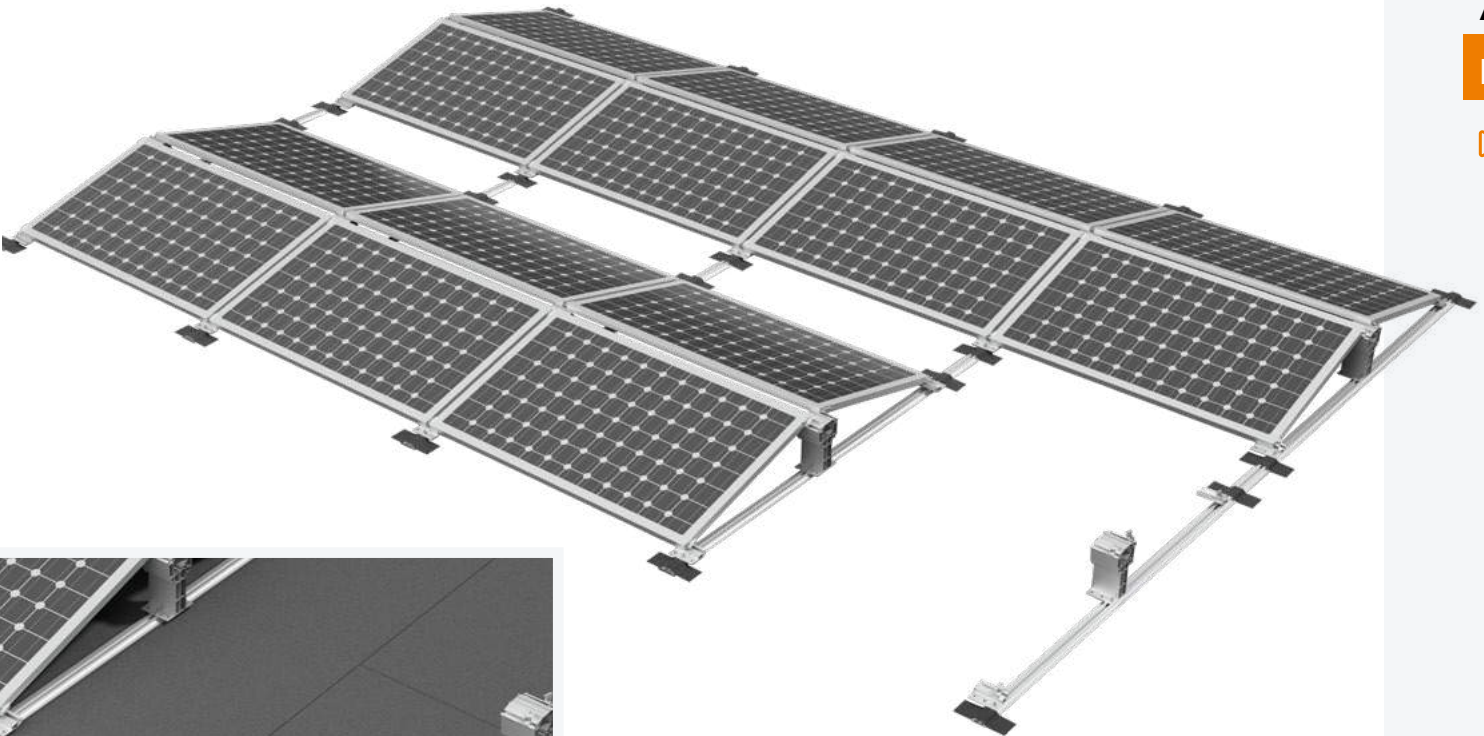
* Horizontal installation of large modules on their short side is only possible when a manufacturer of the modules allows it.



**INSTALLATION ALONG
A SHORT SIDE**



**INSTALLATION ALONG
A SHORT SIDE**



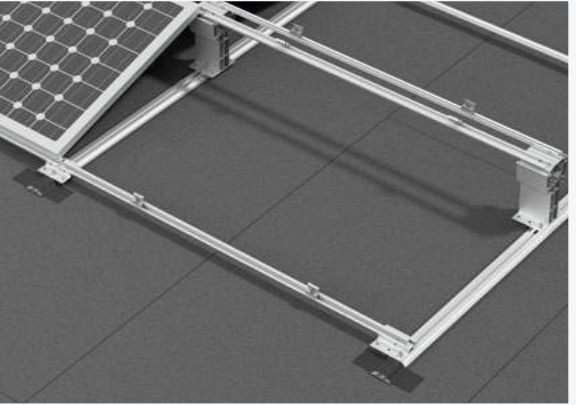
Systems
FOR FLAT ROOFS



AERO EW - GLUED*

EAST / WEST

► The Aero EW system glued to membrane/tar paper is based on glueing of fixing components from the same material as the roof decking. This way, a stable structure can be formed without unnecessary loading of the roof. The installation does not interfere with the roof decking.



**INSTALLATION ALONG
A LONG SIDE**

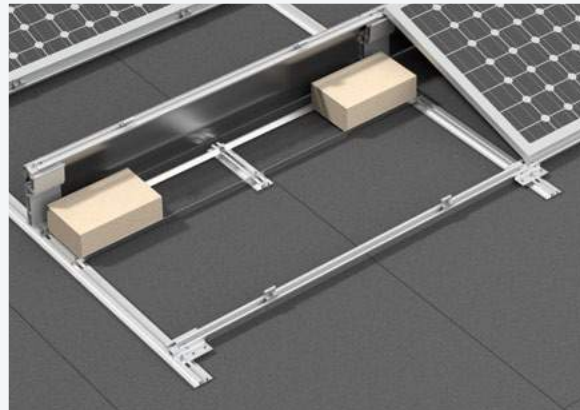
* Horizontal installation of large modules on their short side is only possible when a manufacturer of the modules allows it.



Systems FOR FLAT ROOFS

AERO S* SOUTH

- ▶ An advantage of the Aero S is a permanent connection of rows and the use of side and rear covers, which minimise the wind influence on the structure, help to reduce the amount of required ballast, and in consequence, decrease the roof load. The installation does not interfere with the roof decking.
- ▶ The tests performed in a wind tunnel confirm that the ballast can be **reduced or even completely removed**.



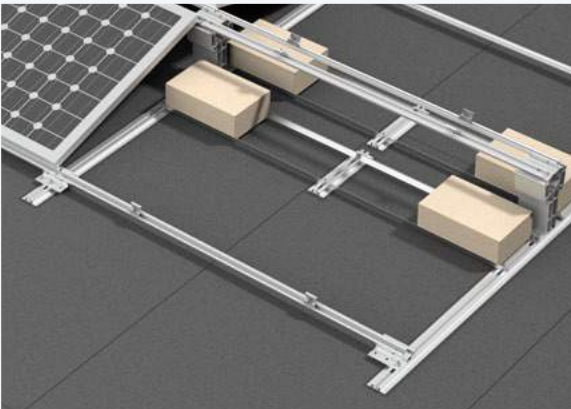
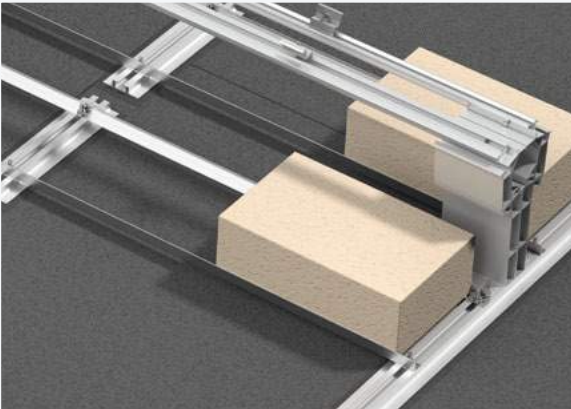
INSTALLATION ALONG
A LONG SIDE

* Horizontal installation of large modules on their short side is only possible when a manufacturer of the modules allows it.



Systems FOR FLAT ROOFS

AERO EW* EAST / WEST



INSTALLATION ALONG
A LONG SIDE

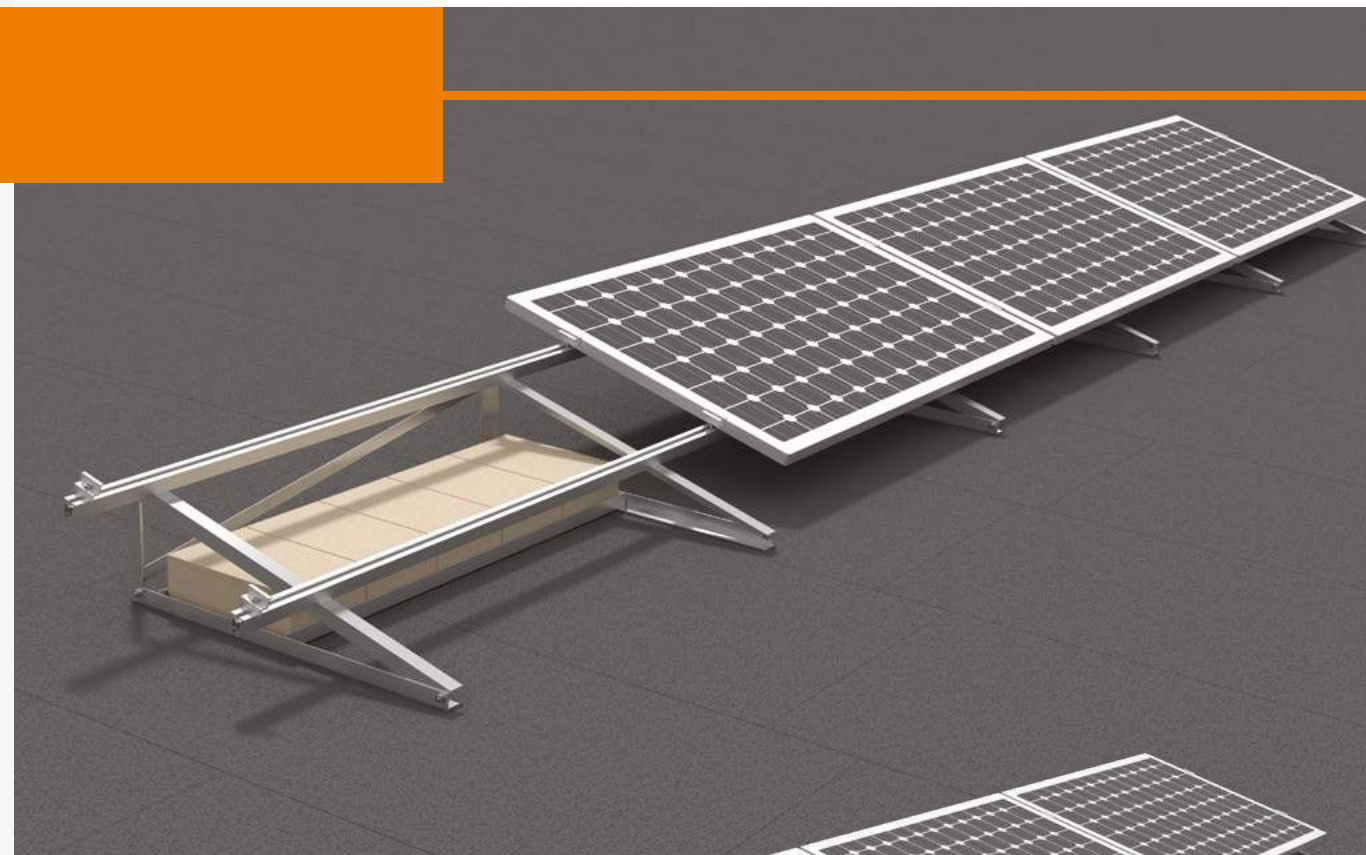
* Horizontal installation of large modules on their short side is only possible when a manufacturer of the modules allows it.



Systems FOR FLAT ROOFS

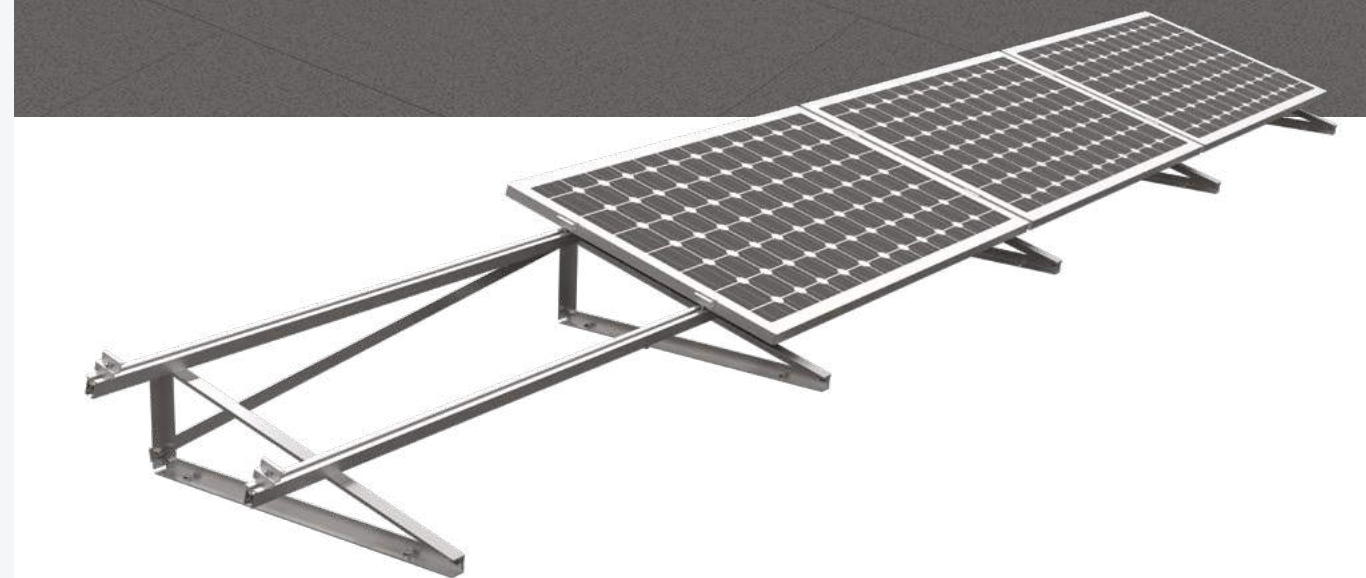
EKIERKA ECO WITH THE BALLAST*

- ▶ An advantage of the Ekierka Eco solution is a possibility to install modules horizontally, and to set the structure at different inclines. The installation does not interfere with the roof decking.



EKIERKA ECO - MECHANICAL INSTALLATION*

- ▶ An option of vertical or horizontal installation.

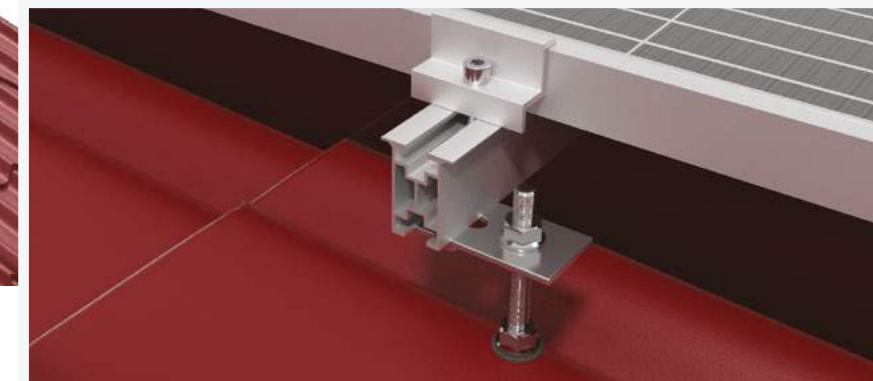
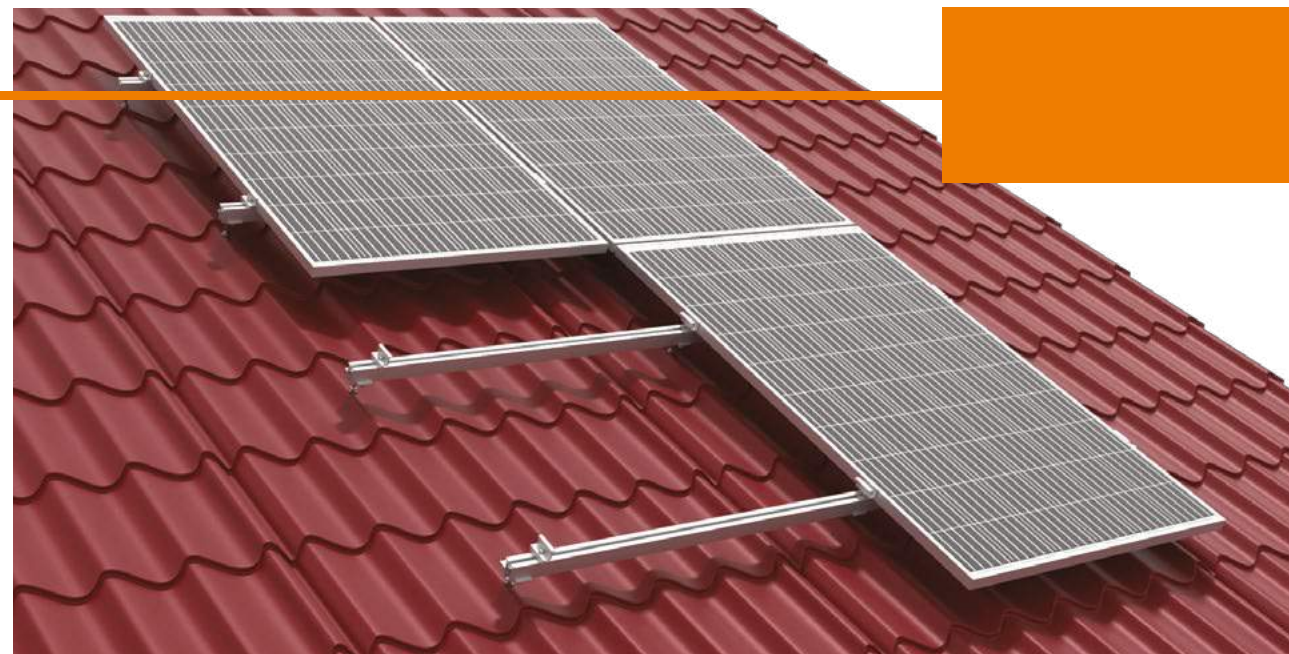


* Horizontal installation of large modules on their short side is only possible when a manufacturer of the modules allows it.

Systems FOR PITCHED ROOF

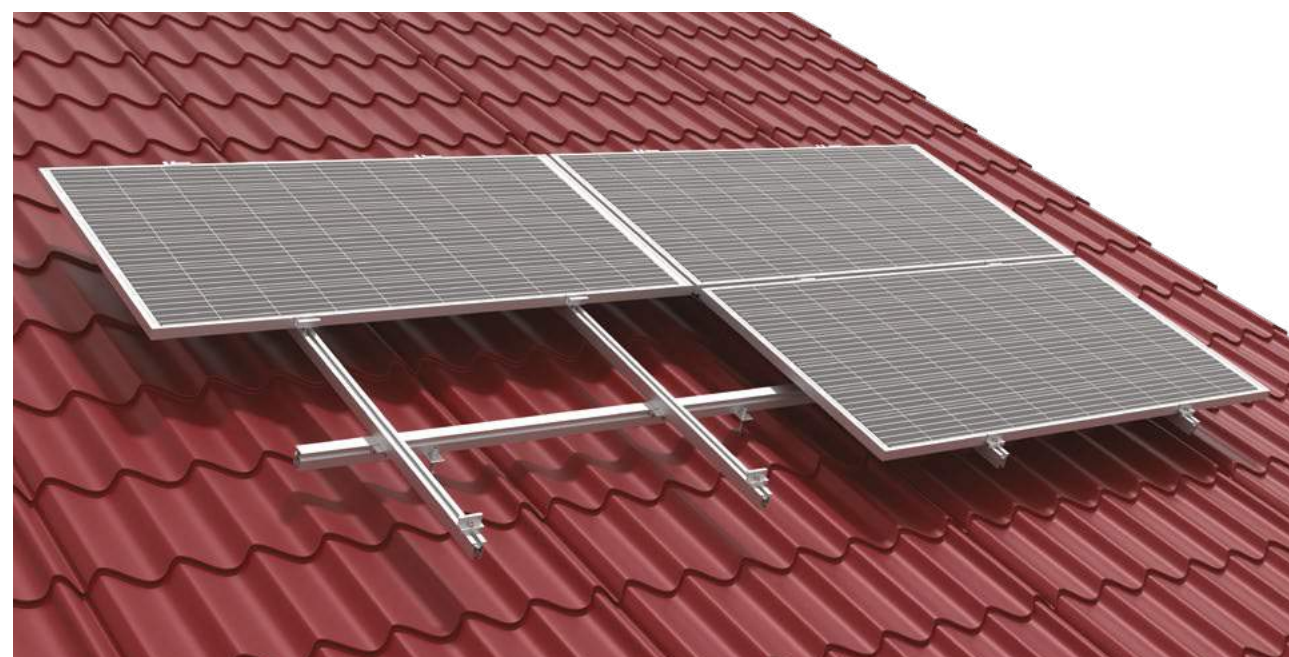


COVERED WITH METAL ROOFING TILES



COVERED WITH METAL ROOFING - CROSS SYSTEM

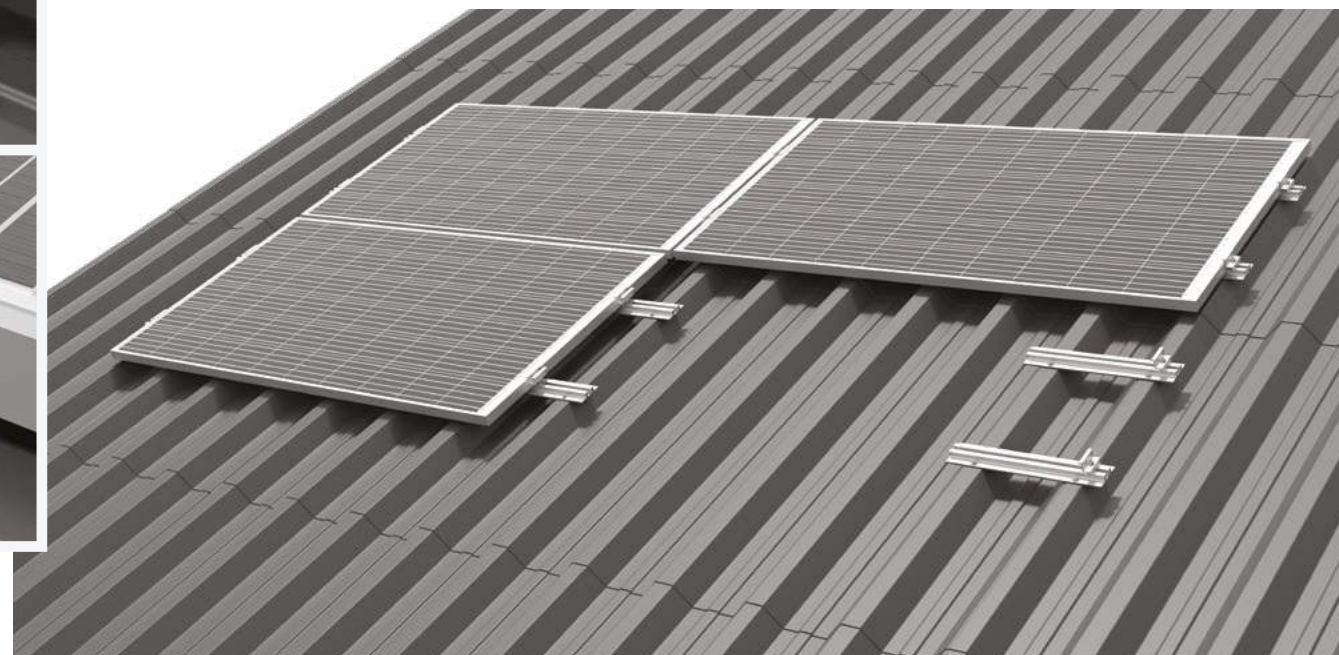
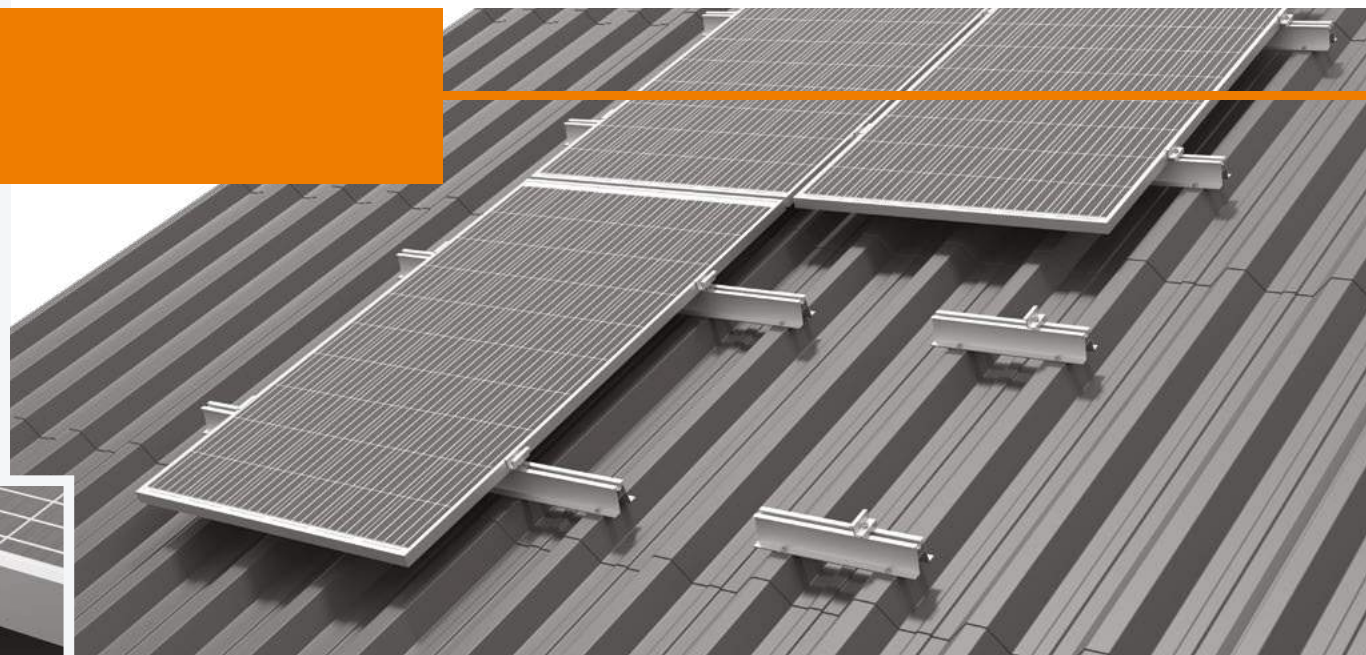
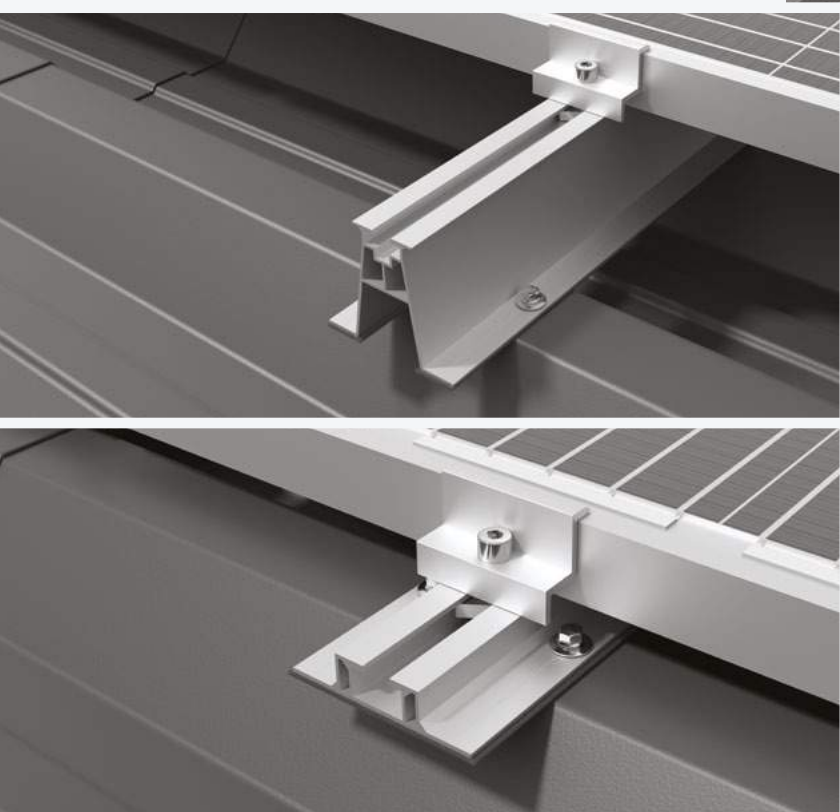
- ▶ Horizontal, cross installation with double threaded bolts.



Systems
FOR PITCHED ROOF

**COVERED WITH TRAPEZOID
METAL SHEETS**

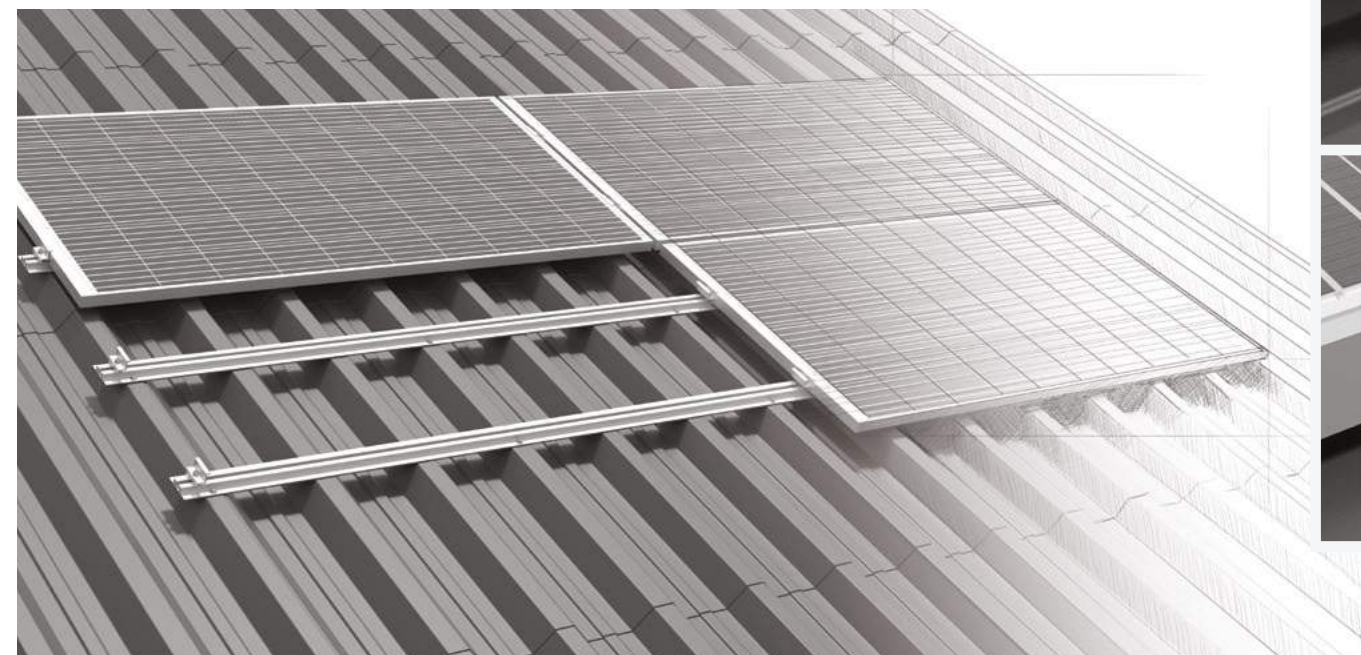
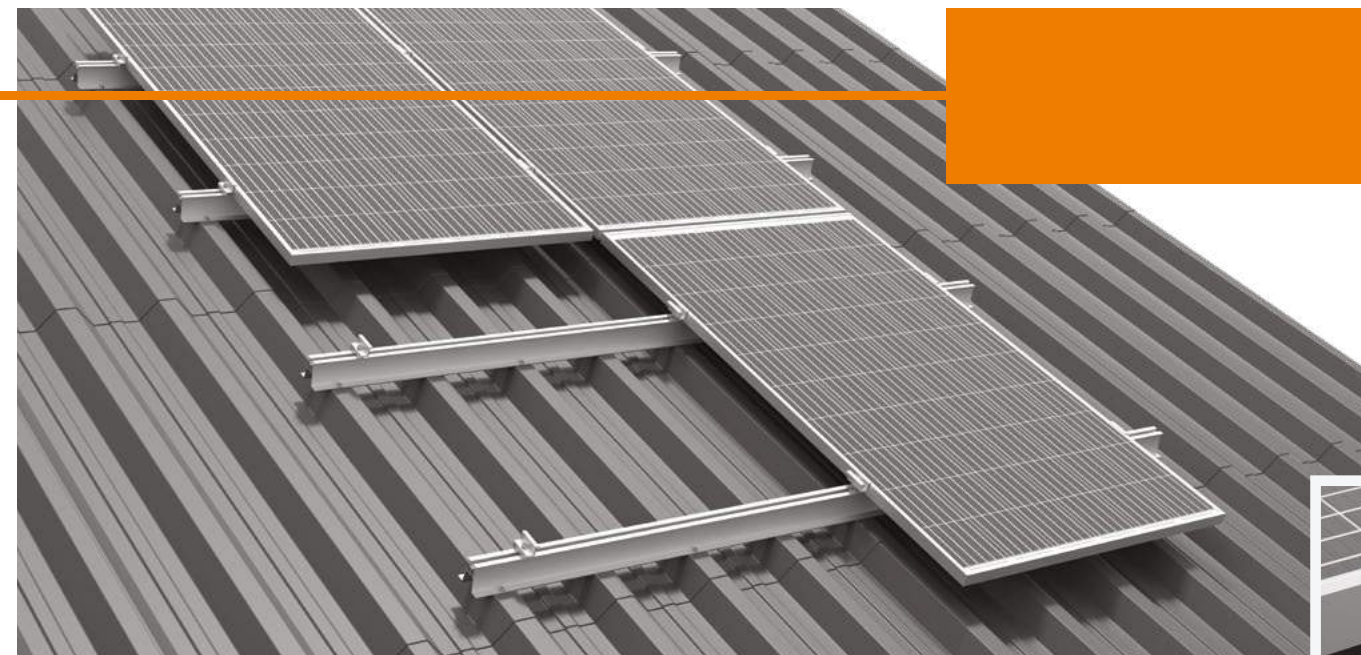
► Installation with a trapezoid bridge.



Systems
FOR PITCHED ROOF

**COVERED WITH TRAPEZOID
METAL SHEETS**

► Installation with a long trapezoid rail.

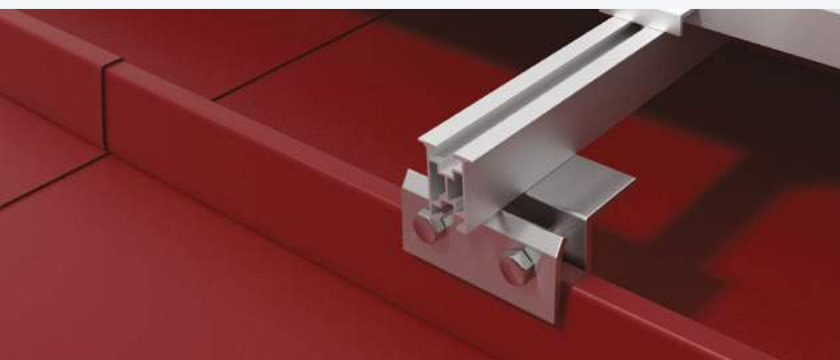




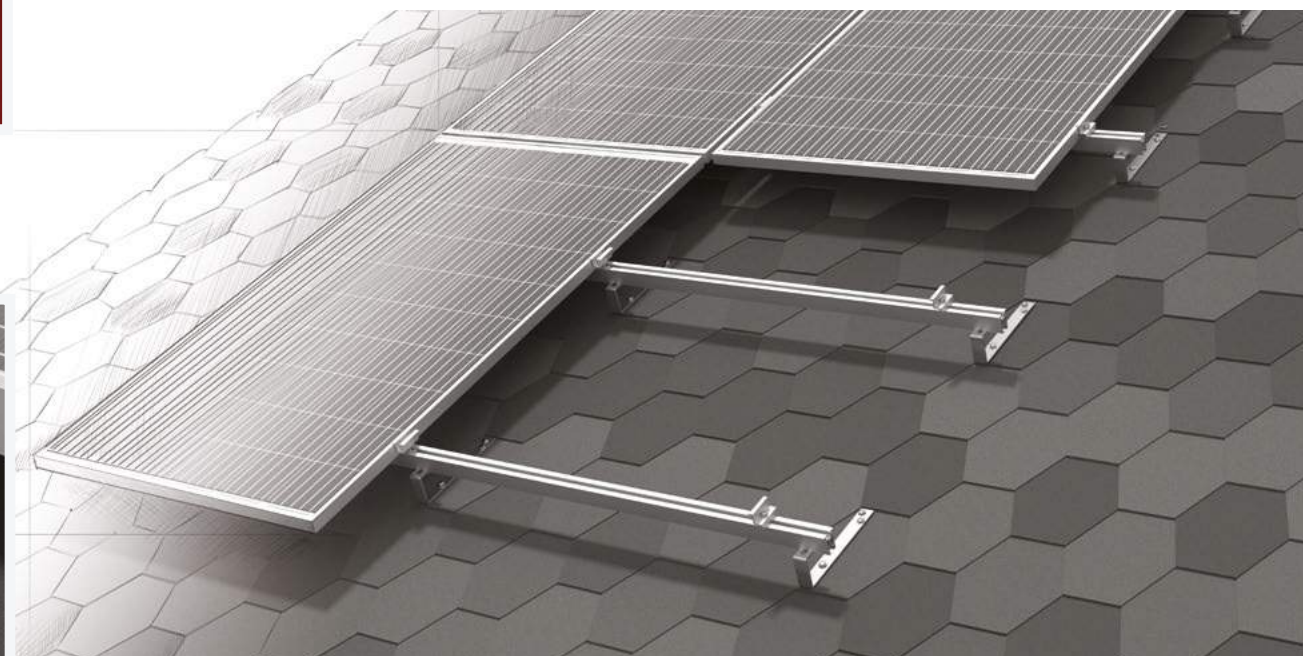
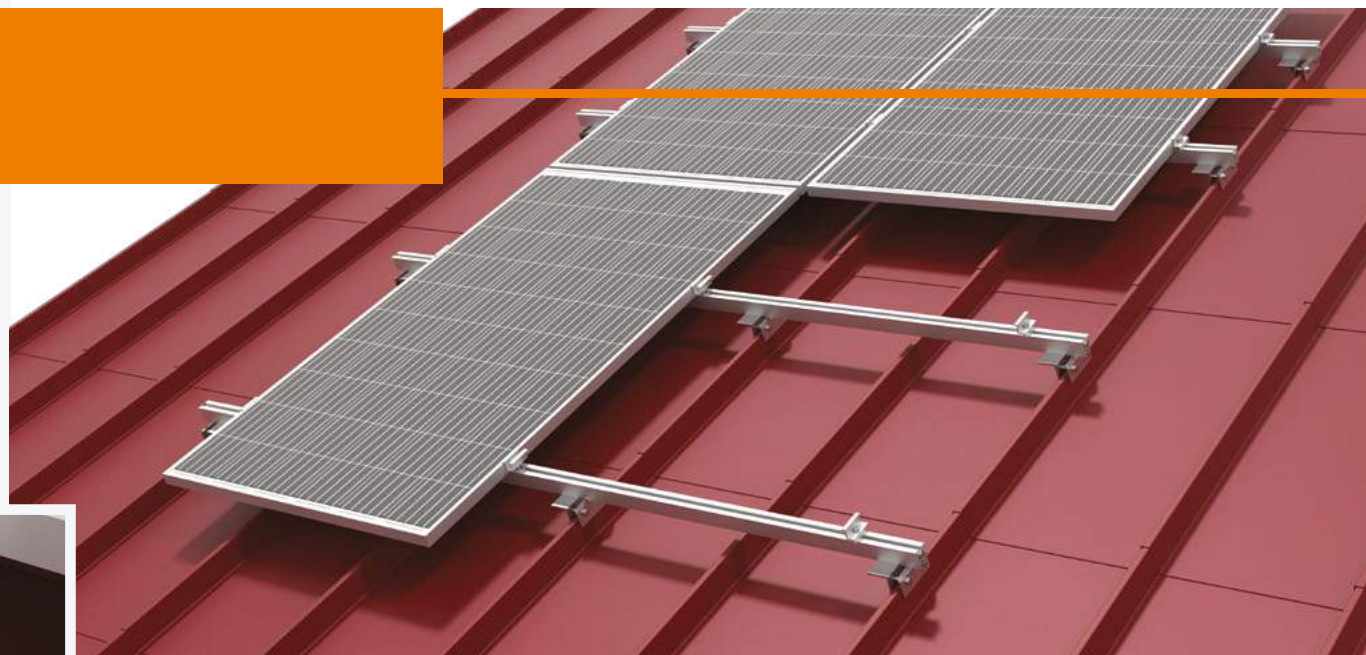
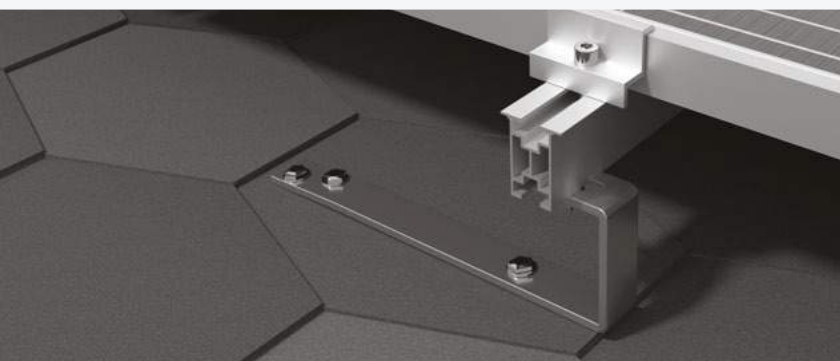
Systems FOR PITCHED ROOF

COVERED WITH SHEET METAL JOINED WITH A SEAM

▶ The installation does not interfere with the roof decking.



COVERED WITH ROOF SHINGLE / SLATE TILES



Systems FOR PITCHED ROOF

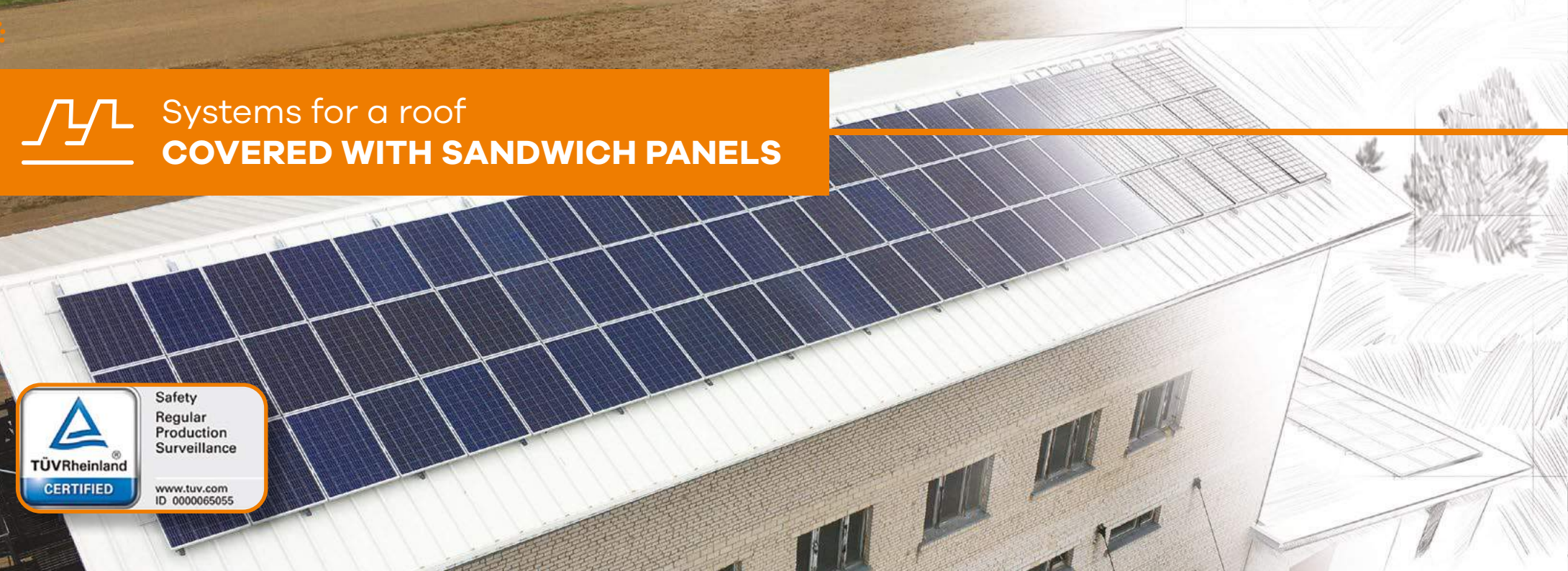


COVERED WITH CERAMIC TILES



COVERED WITH FLAT TILES





Systems for a roof
COVERED WITH SANDWICH PANELS



► Customised design

Systems for a roof covered with sandwich panels are fixed to the roof substructure, for example, using roofing screws. The steel profiles fixed to purlins are used - this solution prevents transfer of the load onto the sandwich panel and its permanent damage. Each design is analysed individually, so you can be sure that together we will find the best solution.



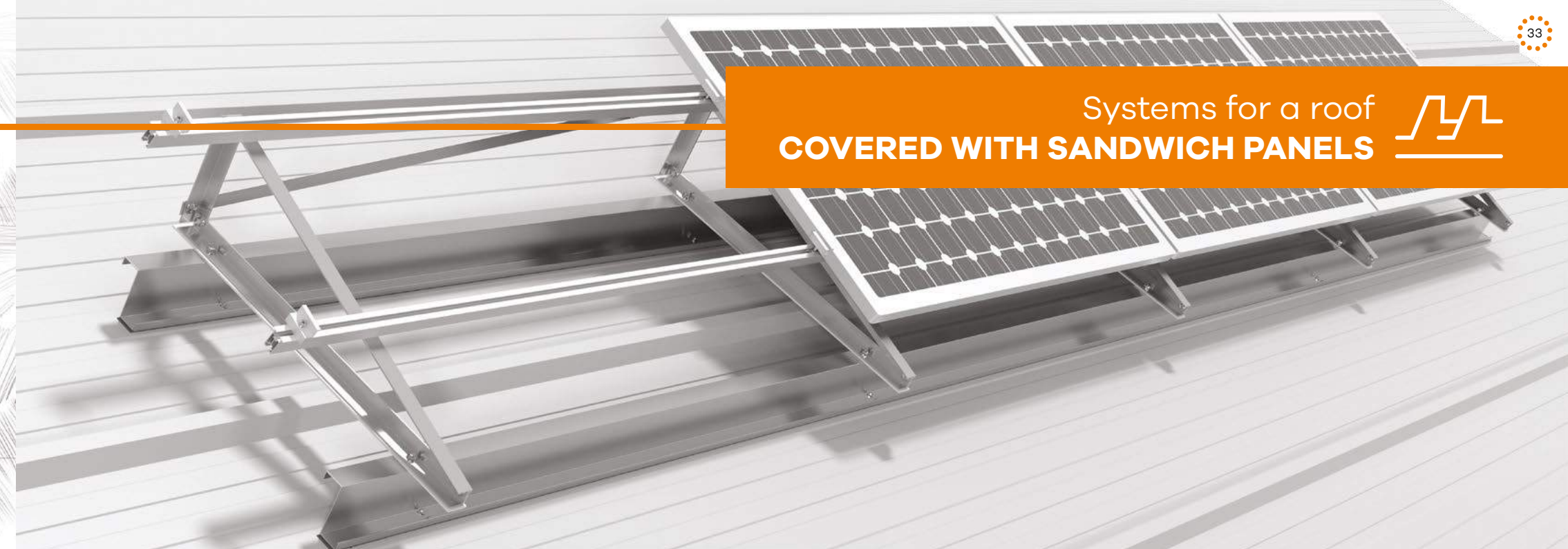
a 10-year guarantee
for the systems



vertical or horizontal
layout of the modules



structures adopted to
glass-glass modules

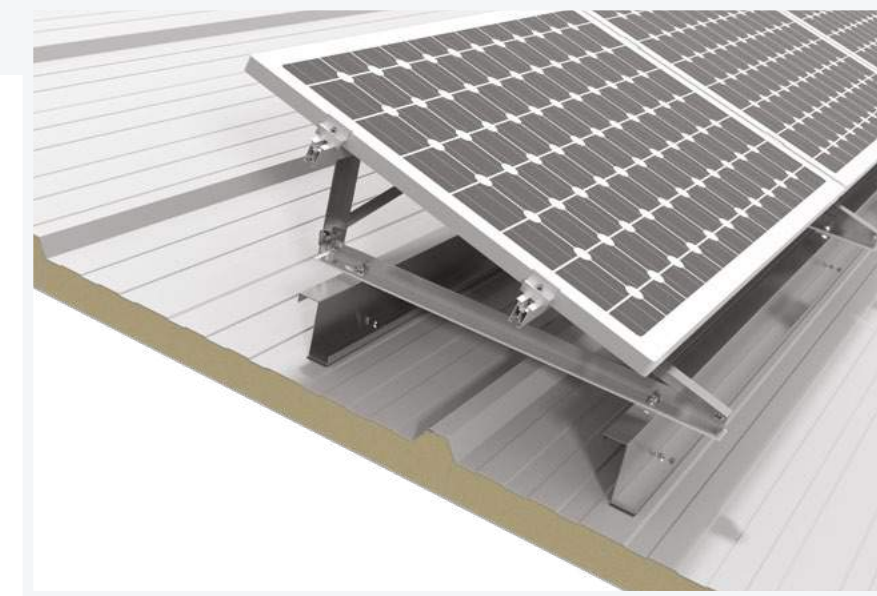


Systems for a roof
COVERED WITH SANDWICH PANELS

EKIERKA ECO - FLAT ROOF SYSTEM SOUTH

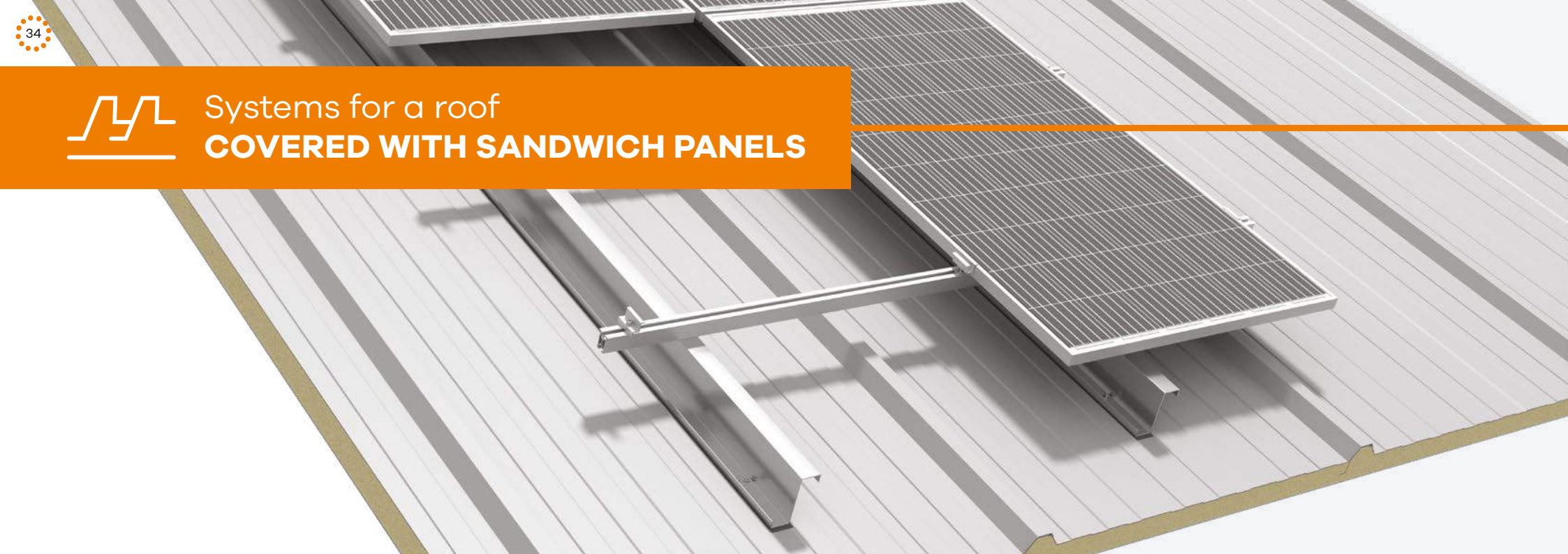
TECHNICAL SPECIFICATION	
System material	Aluminium and Magnelis® steel sheet
Roof type	Flat/sandwich panel
Module orientation	Horizontal
Fixing system	Triangles 25°
Roof surface area for 1 kW	6.8 m² (for the 1650x992 module)
Roof load (a module of 20 kg 250 W was assumed)	135.2 kg/1 kW 19.9 kg/m²

Note: The calculations did not take into account the snow load and wind pressure/suction





Systems for a roof
COVERED WITH SANDWICH PANELS

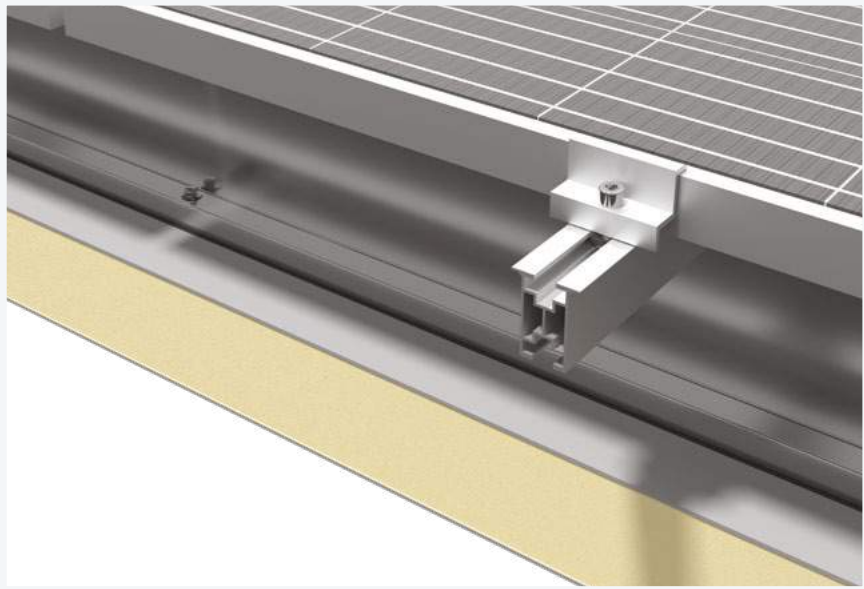


PITCHED ROOF SYSTEM

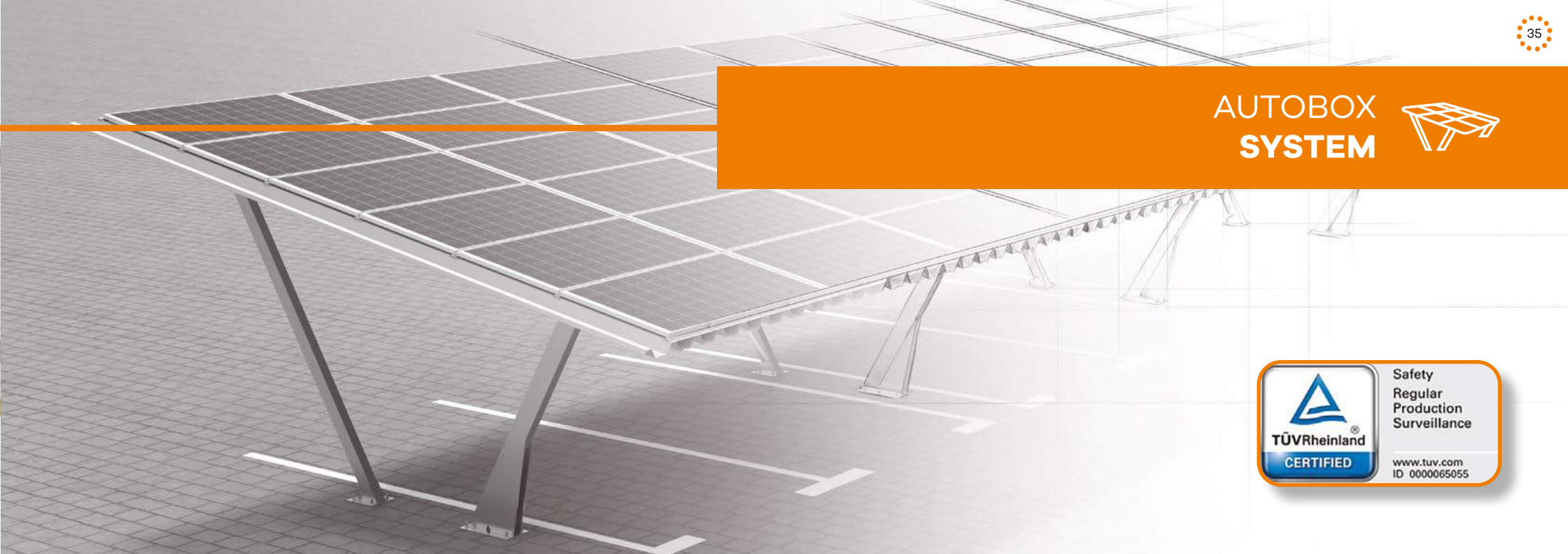
TECHNICAL SPECIFICATION

System material	Aluminium and Magnelis® steel sheet
Roof type	Pitched/sandwich panel
Module orientation	Vertical
Fixing system	Along the longer side, cross installation
Roof surface area for 1 kW	6.65 m² (for the 1650x992 module)
Roof load (a module of 20 kg 250 W was assumed)	103.7 kg/1 kW 15.6 kg/m²

Note: The calculations did not take into account the snow load and wind pressure/suction



AUTOBOX
SYSTEM



What the AUTOBOX systems are?

The **AUTOBOX systems** are ground structures intended to be used at parking spaces. This solution combines a functionality of a shed with a photovoltaic system which can be adapted to be used as a charging station for electric cars powered by energy obtained from a photovoltaic system.

Properties and structures

AUTOBOX systems are available as a **single** (two parking spaces) or a **multi-segmented** option, with a roof incline up to 10°. The load bearing structure, supported at two points, can be covered with trapezoidal sheet metal or be formed solely of purlins of cold-bended profiles. The shed structure is made of **hot-dip galvanised steel**, and the components of the support structure, to which modules and connectors are fixed, are **aluminium**.



a **10-year guarantee**
for the systems



a structure can be covered with
trapezoidal sheet metal



vertical or horizontal layout
of the modules



a **single- or a multi-segmented**
shed



Façade SYSTEMS



► What the BIPV façade systems are?

The **Building Integrated Photovoltaics (BIPV)** façade systems are an ideal solution when there is no space for a ground system, and the roof structure makes installation of PV modules difficult or impossible.

► Modern technology

There is a gap (20 mm) between the insulating material and the external cladding (made of modules), ensuring **air circulation**, and this **improves thermal insulation** of a building, and allows to **remove moisture**.

► Effectiveness and aesthetics

The systems designed for fixing to a façade are not only **exceptionally effective**, but also **aesthetic - they emphasise the modern character of the building**. The façade systems can be used in office, hospital or educational buildings.



a 10-year guarantee
for the systems



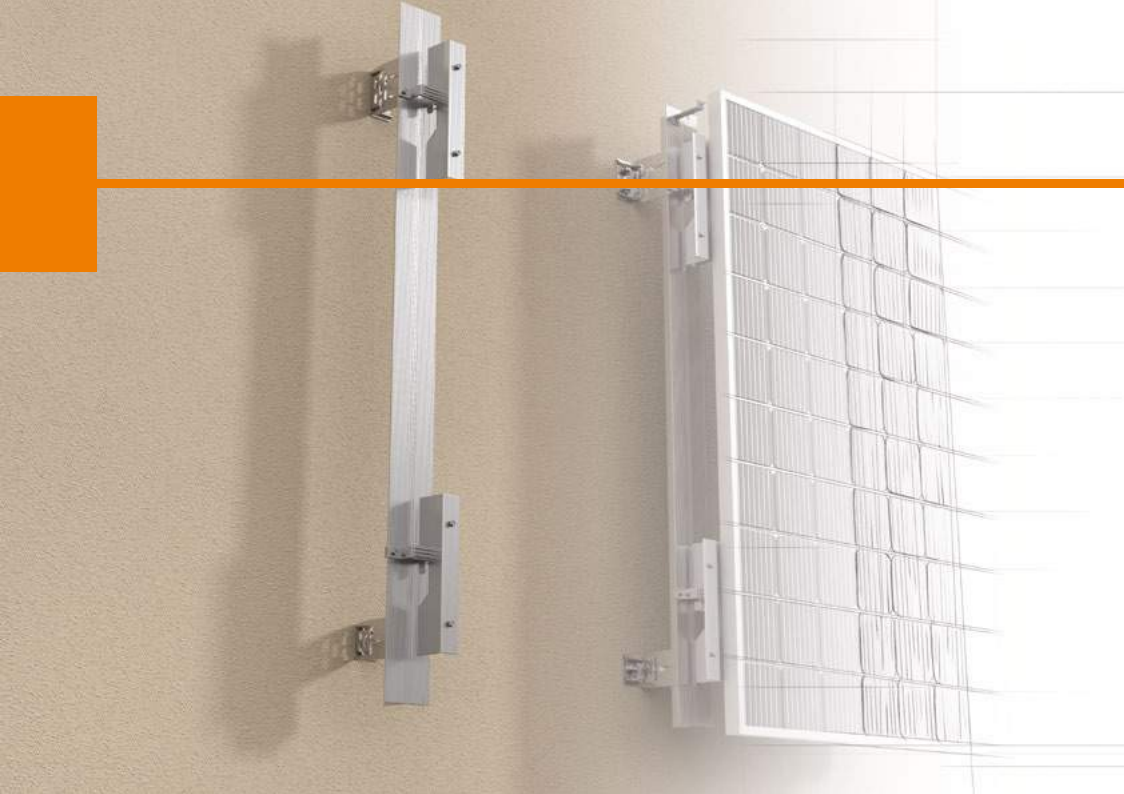
improved air
circulation



any layout
of the modules



structures adopted
to **glass-glass modules**



Customised SYSTEMS



► Customised systems

We manufacture many non-standard systems, not available anywhere else in the market. We develop each system individually, with a support of well-qualified engineers, so each design is optimised in terms of a layout of modules.





Completed FREESTANDING PROJECTS



Completed FREESTANDING PROJECTS





Completed ROOF PROJECTS



Completed ROOF PROJECTS





Completed AUTOBOX AND FAÇADES PROJECTS



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